

# Batubara dan Lingkungan

Ferian Anggara

**JADWAL KULIAH GEOLOGI BATUBARA**  
SM II FA 2014-2015  
KULIAH KELAS D HABU (09.00-11.00, R 32)  
KULIAH KELAS A JUMAT (14.00-16.00, R 33)

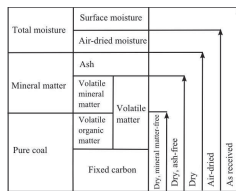
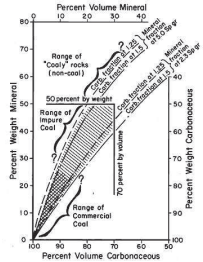
Materi	Februari		Maret		April		Mei		Juni	
	19/02	25/02	19/03	25/03	16/04	22/04	13/05	19/05	13/06	19/06
1) Pendahuluan	DHA									
2) Pembentukan batubara (Mine)	DHA									
3) Pembentukan batubara (Dep. Emul)			SSS							
4) Geokimia batubara & Pembentukan			DHA	DHA						
5) Peningkatan Batubara					DHA	DHA				
6) Analisis Batubara										
7) Ujian Tengah Semester										
8) Karakteristik batubara										
9) Eksploitasi Batubara							SSS	SSS	DHA	
10) Eksploitasi Batubara									DHA	
11) Pemertahanan Sifat Batubara & Lingkungan									FA	
12) Teknologi Batubara									FA	
13) Ujian Akhir Semester										

3 April Libur Wafat Isa Almessih  
1 Mei Libur Hari Buruh

## Outline

- Coal cleaning technology
- Acid mine drainage
- Spontaneous combustion
- CO<sub>2</sub> Geological storage

## Coal



Relation of volume and weight of carbonaceous and mineral mixtures (Schopf, 1956) Component of coal reporting to different bases (Ward, 1984)

## Coal chain

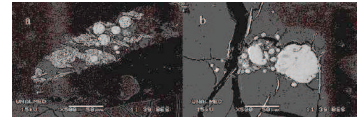


## Mineral frequently occurring in coals

Mineral	Composition	Common sites and trace element capacities	Frequency of occurrence in coal ashes	Concentration in mineral matter	Physical characteristics?
Clay minerals (fine sand)	KAlSi <sub>3</sub> O <sub>10</sub> (OH) <sub>2</sub>	Na, Ca, Fe, Li, Ti, Mn, F and other trace elements	Common	Absent	D, L
Sulfate (rare, mixed layer)	Al <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub> ·nH <sub>2</sub> O		Common	Absent	D, L
Calcite	CaCO <sub>3</sub>		Common	Absent	L, F
Sulfide	Mg <sub>3</sub> (Si <sub>2</sub> Si <sub>6</sub> ) <sub>2</sub> (OH) <sub>4</sub>		Rare	Absent	L, F
Pyrite	FeS <sub>2</sub> (isometric)	Al, Ca, Cu, and other trace elements	Rare-common	Variable	D, H, F
Amorphous	Fe <sub>2</sub> (hydroxide)		Rare	Trace	D, F
Pyrite	FeS <sub>2</sub>		Rare	Trace	D
Quartz	SiO <sub>2</sub>		Rare	Minor trace	F
Calcium hydroxide	Ca(OH) <sub>2</sub>		Rare	Trace	F
Carbonate	CaCO <sub>3</sub>		Common	Absent	N, F
Calcite	CaCO <sub>3</sub>	Mn, Zn, Sr	Common	Trace	N, L
Dolomite (rare)	CaMg(CO <sub>3</sub> ) <sub>2</sub>		Common	Trace	N, L
Silicate	SiO <sub>2</sub>		Rare	Trace	N
Oxide	SiO <sub>2</sub>		Common	Absent	D, L, H
Quartz	SiO <sub>2</sub>		Common	Trace	D
Magnetite (rare)	Fe <sub>3</sub> O <sub>4</sub>	Mn, Ti	Common	Minor trace	D
Barite and anhydrite	BaSO <sub>4</sub>		Common	Trace	D
Oxide	Fe <sub>2</sub> O <sub>3</sub>		Common	Trace	D
Quartz	SiO <sub>2</sub>		Common	Trace	N
Calcite (minor)	CaCO <sub>3</sub>	Mn, Ti	Common	Trace	N
Pyrite	FeS <sub>2</sub>		Common	Trace	D, L
Zinc	ZnO		Common	Trace	D, L
Sulfate gypsum	CaSO <sub>4</sub> ·2H <sub>2</sub> O		Common	Trace	D, L
Barite	BaSO <sub>4</sub>		Common	Trace	D, L
Bismuthite	Bi <sub>2</sub> S <sub>3</sub>		Common	Trace	D, L
Antimony	Sb <sub>2</sub> S <sub>3</sub>		Common	Trace	D, L
Asenite	As <sub>2</sub> S <sub>3</sub>		Common	Trace	D, L
Amorphous	Fe <sub>2</sub> (hydroxide)		Common	Trace	D
Amorphous	Fe <sub>2</sub> (hydroxide)		Common	Trace	D

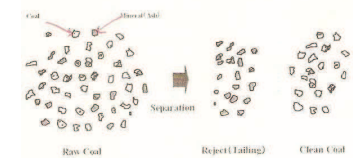
## Sulfur

- The one constituent that most affect coal marketing (except ash and CV)
- Three type of sulfur:
  - Pyritic sulfur (iron sulfide-FeS, pyrite-FeS<sub>2</sub>, isometric and marcasite-FeS<sub>2</sub>, orthorhombic)
  - Sulfate sulfur (H<sub>2</sub>S)
  - Organic sulfur



## Coal cleaning technologies

- A set of operation involved in processing raw coal into a form meeting market or consumer requirements
- Including 3 steps:
  - a. Coal cleaning
  - b. Sizing-crushing or screening
  - c. Special treatment for commercialization ( e.g. mixing or blending, briquetting or pelletizing, fluidization, as well as dewatering and upgrading of low rank coal)



### Coal cleaning technologies

Table 4.1 The Properties Used in Coal Cleaning and Separation Technologies	
Properties used	Separation technologies
Color	Appearance, Color sorting
Specific gravity	Gravity separation (1) Dense medium separation ✓ (2) Jigging ✓ (3) Flowing-film concentration (4) Pneumatic separation
Surface wettability	Flotation
Magnetic property	Selective agglomeration
Electric conductivity	Magnetic separation
Miscellaneous	Electrostatic separation

### Dense medium separation

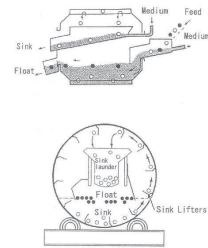


Figure 4.1 The Drum Dense-medium Separator

### Jigging

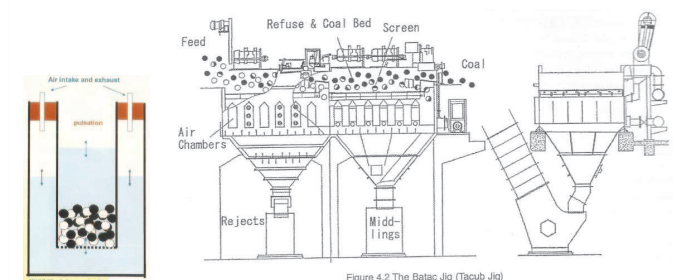


Figure 4.2 The Batac Jig (Tacub Jig)

### Flowing-film concentration

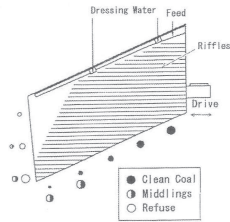
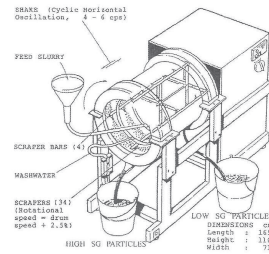


Figure 4.3 The Shaking Table

### Multi gravity separator



### Spiral concentrator

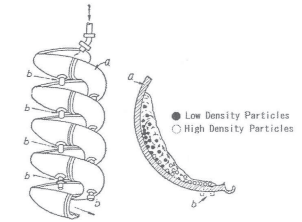


Figure 4.5 The Humphrey's Spiral Concentrator

### Pneumatic separator

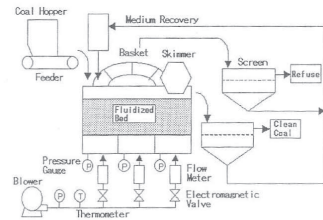
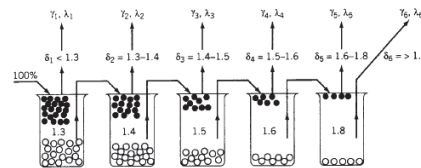


Figure 4.6 A Schematic Diagram of the Testing System

### Floatation



### Acid mine drainage (AMD)

- AMD is caused when water flows over or through sulfur-bearing materials forming solutions of net acidity.
- AMD comes mainly from abandoned coal mines and currently active mining.
- Mine drainage is metal-rich water formed from chemical reaction between water and rocks containing sulfur-bearing minerals
- Mine drainage is formed when pyrite, an iron sulfide, is exposed and reacts with air and water to form sulfuric acid and dissolved iron.
- Some or all of this iron can precipitate to form the red, orange, or yellow sediments in the bottom of streams containing mine drainage
- The acid runoff further dissolves heavy metals such as copper, lead, mercury into ground or surface water
- The rate and degree by which acid-mine drainage proceeds can be increased by the action of certain bacteria.

### Problem associated with AMD

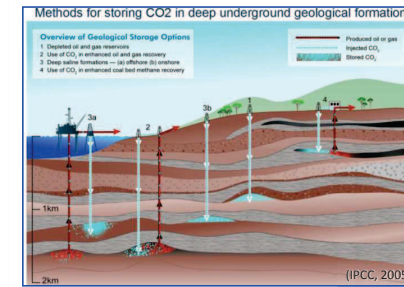
- Contaminated drinking water
- Disrupted growth and reproduction of aquatic plants and animals
- Corroding effects of acid on parts of infrastructure such as bridges
- $FeS_2 + 7/2 O_2 + H_2O \rightarrow Fe^{2+} + 2SO_4^{2-} + 2H^+$



### Spontaneous combustion

- Spontaneous combustion, or self heating, of coal is a naturally-occurring process caused by the oxidation of coal
- Natural oxidation is uncontrolled and can lead to emissions and spontaneous combustion
- Properties which influence the propensity of coal to self-heat include volatile content, coal particle size, rank, heat capacity, heat of reaction, the oxygen content of coal and pyrite content
- Tends to increase with decreasing rank
- Greenhouse gas emissions (CO<sub>2</sub> and CH<sub>4</sub>) from low temperature oxidation and spontaneous combustion in coal mines

### Geological storage

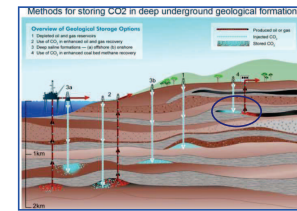


- Geological CO<sub>2</sub> sequestrations (GS) offer potential for large scale, low-cost, and long-term sequestration
- Four options for GS: (1) oil and gas reservoirs, (2) deep saline formations, (3) unminable coal beds and (4) mineral carbonation

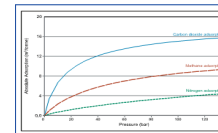
### The benefits of Geological Storage

- doesn't depend on climate condition
- doesn't compete with agriculture, forestry, fishing, other industries and land use
- the cost transporting is cheap
- the technology is well developed and widely practiced,
- no associated environmental problem and can be safely undertaken within national boundary.

### Unminable Coal Seam

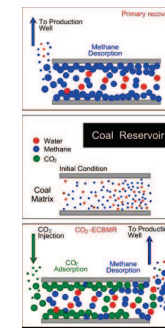


- CO<sub>2</sub> injection into coal seams can displace methane, thereby enhancing CBM recovery (ECBM).
- ECBM increase produced methane to nearly 90% of the gas, (50% by conventional recovery)



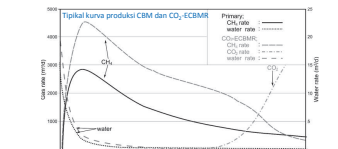
- The main consideration:
- Coal swells as CO<sub>2</sub> absorbed which reduces permeability and injectivity
  - Cap rock leakage caused by injection pressure

### CBM Production

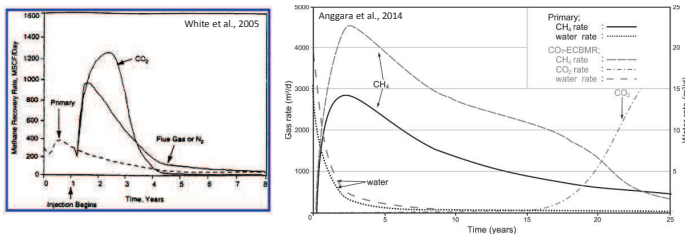


- Proses "dewatering" → Prosedur standar yang dilakukan
- Injeksi CO<sub>2</sub> ke reservoir CBM

- Meningkatkan produksi methane: CO<sub>2</sub> enhanced coal bed methane recovery (CO<sub>2</sub>-ECBMR)
- Sebagai salah satu opsi menyimpan CO<sub>2</sub> di formasi geologi: CO<sub>2</sub>-geological storage



### Tipikal kurva produksi CBM dan ECBM

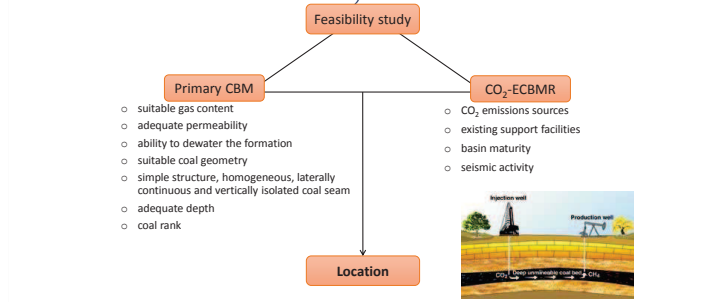


### Coal seams as CO<sub>2</sub> geological storage

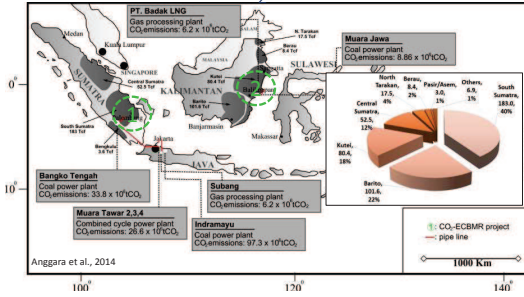
- Primary CBM production
- Injection of CO<sub>2</sub> into coal seams:
  - Give added value of enhanced coal bed methane recovery (CO<sub>2</sub>-ECBMR)
  - Safe and permanently storing CO<sub>2</sub> over geologic time
- Geological storage (GS): an option to store CO<sub>2</sub> storage in large enough quantities over long geological periods of time

Development of stable, affordable and environmentally friendly in term of natural resources

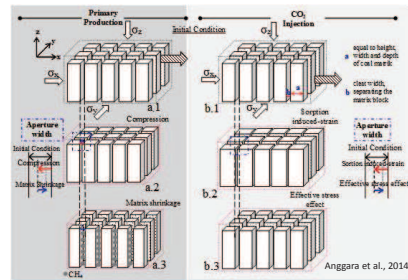
### Potential of CO<sub>2</sub>-ECBMR location



### Potential of CO<sub>2</sub>-ECBMR location



### Matchstick geometry representation of a coal seam



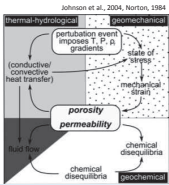
a. CH<sub>4</sub> primary production scheme: a.1 initial condition; a.2 increasing effective stress caused by drawdown pressure and it's resulting decreasing aperture width thus permeability is decreasing; a.3 CH<sub>4</sub> is desorbed during drawdown pressure resulting matrix shrinkage and finally permeability is rebound at certain pressure. b. ECBMR by CO<sub>2</sub> injection scheme: b.1 initial condition; b.2 permeability reduction caused by CO<sub>2</sub> sorption induced-strain; b.3 when CO<sub>2</sub> is injected into coal reservoir, push back phenomenon is occurred and resulting rebound permeability (model was drawn based on Seidle et al. (1992); Shi and Durucan (2005).

### Problem identification

The diagram compares primary recovery (CH<sub>4</sub> desorption) and CO<sub>2</sub> enhanced recovery (CO<sub>2</sub> injection and desorption). It identifies the problem: CO<sub>2</sub> adsorption is higher than CH<sub>4</sub> at given pressure, which tends to displace CH<sub>4</sub> and induce coal swelling, leading to permeability reduction. A red arrow points to a box labeled 'Changes in permeability'.

- CO<sub>2</sub> adsorption is higher compare to CH<sub>4</sub> at given pressure
- > to displace CH<sub>4</sub> (+++)
- > to induce coal swelling: permeability reduction

Changes in permeability



End